



**Exceptional Quality**

- High quality die-struck process.
- Vibrant “full fill” enamel.
- PMS color matching.
- Raised lines of metal must separate Ultra Clois enamel.
- Screen overprinting available when small areas of detail are required to show in color. (See 2-Step Process described above.)
- Metal finishes available: gold, silver or black nickel.

**ULTRA CLOIS - ITEM 6801-E**

Emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
Up to 3/4 inch	3.50	2.20	1.80	1.60	1.40
7/8 inch	3.70	2.30	1.90	1.70	1.50
1 inch	3.90	2.40	2.00	1.80	1.60
1 1/4 inch	4.10	2.90	2.60	2.20	2.00

Includes up to four colors. Additional colors, \$0.12 (A) each.  
 Size determined by longest dimension.  
 Request special quote on 5,000 pieces or more and for larger sizes.

**SET-UP CHARGES (ONE TIME)**

Ultra Clois die: Up to 1 inch, \$100.00 (G).  
 1 1/4 inch, \$110.00 (G). (Waived on orders of 1,000 or more; limit one die per order.)

**PRODUCTION SCHEDULE**

New orders (from art approval) and reorders (from receipt of order): Three to four weeks. **Rush service:** Available preauthorized. Inquire for availability and pricing.

**The 2-Step Process - #P70**

For small areas of detail to show in color, EB recommends screen overprinting. Pricing (add to Ultra Clois pricing):  
**Set-up:** \$40.00 (G) per screen color and \$0.08 (A) per screen color run charge.

**STEP 1** We manufacture a fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates colors.

**STEP 2** We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to precisely duplicate logos.



**ART REQUIREMENTS**

Computer generated art required (see *Back Cover* for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

**PACKAGING**

**Standard:** Poly bag (included in emblem price).  
**Optional:** See *pages 25 to 27*.

**PREPRODUCTION SAMPLE**

\$70.00 (G) and applicable tooling. Allow three weeks for production.

**LESS THAN MINIMUM CHARGE**

For orders less than catalog quantity, add \$50.00 (C); absolute minimum, 50 pieces.

**ADDITIONAL BACKING AND PRODUCT IDEAS**

See alternative backing options AND additional product ideas for these emblems on *Pages 16 to 19*.



UltraClois enamel is very durable, making it an excellent process for producing high-end, logoed key tags. See key tag attachment options on *Page 21*.